

GUIDANCE NOTES
GD012-2026



CHINA CLASSIFICATION SOCIETY

GUIDELINES FOR SURVEY OF INTELLIGENT CARGO MANAGEMENT OF OIL TANKERS

2026

Effective from 1 June 2026

Beijing

Introduction

With the development of intelligent and information-based ships, the liquid cargo management and control system which is one of the important parts of liquid cargo ships is becoming increasingly complicated and intelligent, and has become an integrated management and control system combining multiple disciplines including sensors, computer, automatic control, electronic information and big data technology as well as ship management. In order to cater to the development of ship liquid cargo control system, enhance the safety and reliability of cargo transportation, improve liquid cargo loading/unloading efficiency, relieve fatigue of persons during cargo loading/unloading, and enhance safety of ships, persons and environment, the Guidelines for Survey of Intelligent Cargo Management of Oil Tankers have developed by CCS.

The Guidelines are an integral part of CCS Rules for Intelligent Ships (hereinafter referred to as the Rules). Targeting oil tankers, the Guidelines provide supplementary explanations and detailed provisions for intelligent cargo management described in Chapter 6 of the Rules, and specify the applicable technical requirements, survey and test requirements for classification survey of cargo/cargo hold monitoring, early warning/alarming and assistant decision-making systems, intelligent stowage systems, automatic cargo loading/unloading systems, and intelligent tank cleaning systems of oil tankers. Relevant approval and survey work are also to, while meeting the requirements of the Guidelines, comply with the relevant provisions of CCS Rules for Intelligent Ships and CCS Rules for Classification of Sea-Going Steel Ships.

The Guidelines are prepared and updated by China Classification Society and published on the website <http://www.ccs.org.cn>. Users may send feedback to ig@ccs.org.cn in case of any comments on the Guidelines.

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Chapter 1 General

1.1 Purpose

1.1.1 The Guidelines provide the technical requirements for cargo/cargo tank monitoring, early warning/alarm and assistant decision-making, intelligent stowage, automatic cargo loading/unloading, and intelligent tank cleaning functions when an oil tanker is to be assigned with the class notation for intelligent cargo management function. The Guidelines can be used as a guidance document for CCS surveyors, manufacturers, service providers, ship management companies, etc.

1.2 Application

1.2.1 The Guidelines are applicable to oil tankers^① applying for CCS intelligent cargo management class notations as defined in Chapter 6 of CCS Rules for Intelligent Ships. The description and requirements of class notations are as defined in 6.2.1 of Chapter 6 of CCS Rules for Intelligent Ships.

1.2.2 The Guidelines are applicable to approval and survey of cargo/tank monitoring, early warning/alarm and assistant decision-making, intelligent stowage, automatic cargo loading/unloading and intelligent tank cleaning.

1.3 Definition

1.3.1 For the purpose of the Guidelines, the following definition applies:

(1) Cargo control station refers to the place for centralized monitoring and remote control of cargo related operations including safe loading/unloading of cargo, de-ballasting/ballasting of ballast water as well as ship status.

1.4 General requirements

1.4.1 Each system of intelligent cargo management is to comply with relevant requirements in Chapters 1 and 6 of Rules for Intelligent Ships.

1.4.2 Cargo/tank monitoring, early warning/alarm and assistant decision making, intelligent stowage and intelligent tank cleaning systems are to comply with the requirements for Category II computer systems in Section 6, Chapter 2, PART SEVEN of the Rules for Classification of Sea-going Steel Ships. Automatic cargo loading/unloading systems are to comply with the requirements for Category III computer systems.

1.4.3 Sensors provided for the intelligent cargo management system are to comply with the requirements of 2.7.1, Section 7, Chapter 2, PART SEVEN of the Rules for Classification of Sea-going Steel Ships.

1.4.4 When applying the intelligent cargo management System in accordance with the Guidelines, care is to be taken to satisfy the relevant requirements of international conventions, flag state administrations, port state supervisory authorities and regional organizations.

1.4.5 Intelligent cargo management system is to be concentrated in the cargo control station.

1.4.6 Approved indicative signals or information for early warning, alarming of intelligent cargo management system and suggested operation from the assistant decision-making system of the intelligent cargo management system are to be capable of only being acknowledged and reset from the cargo control space.

1.4.7 Intelligent cargo management system may be an independent system (independent of conventionally designed loading computer and related systems), or may be a system based on the conventionally designed loading computer and related systems and to perform data acquisition and integration utilizing the hardware/sensors already available. The intelligent cargo management system is to be designed following the single fault safety principle so that one single fault will not generate other faults and the risk caused by the single fault is to be as low as possible.

1.4.8 Intelligent cargo management system is to be provided with cargo database according to the functional requirements of the system, and save the corresponding data files. The product

① Oil tankers defined in paragraph 2.1.3(16), Chapter 2, PART ONE of CCS Rules for Classification of Seagoing Steel Ships, except for combination ships.

database is to be extensible and can be modified by authorized persons according to the changing characteristics of the products and the needs of shipowners. If an approval document is intended to be modified, it is to be submitted to CCS for approval by the surveyor before modification by an authorized person.

1.4.9 The intelligent cargo management system is to be provided with communication self-check function. When the communication line is abnormal (including but not limited to data loss, data error, system module communication failure, and system interface communication failure), the intelligent cargo management system is to send an alarm and assistant decision-making suggestions.

1.4.10 The intelligent cargo management system is to specify the administrative authority of system users.

(1) Users who have not logged in are prohibited from modifying early warning and alarm thresholds and cargo management related operations;

(2) Account authority of system users is to be ranked to clarify the responsibilities and authorities of different accounts, so that only the system functions that are clearly authorized are allowed to be used.

1.4.11 Product certification for the intelligent cargo management system and associated components is to comply with the requirements of 1.10 of Chapter 1 of the Rules for Intelligent Ships.

Chapter 2 Cargo/tank monitoring, early warning/alarm and assistant decision-making

2.1 Functional requirements

2.1.1 Cargo/tank monitoring, early warning/alarm and assistant decision-making system is to include, but not limited to, the following functions:

- (1) The product database is to contain the oil tanker Safety Data Sheet (SDS) for products fit for carriage onboard;
- (2) Monitoring the status of cargoes/tanks, ballast tanks and void tanks adjacent to tanks on board ships according to the characteristics of cargoes;
- (3) Monitoring the status of cargo loading/unloading operations;
- (4) Displaying the status parameters monitored;
- (5) System status self-check;
- (6) Early warning function to provide relevant assistant decision-making which will make the operator clearly understand the current working condition and make preparation in advance for the possible abnormal conditions, or prevent occurrence of abnormal conditions;
- (7) Alarming function to analyze the abnormal data monitored and provide corresponding assistant decision-making so that the operator can promptly take relevant corrective measures.
- (8) Conducting comprehensive analysis of multi-parameter combined early warning/alarm and providing corresponding assistant decision-making.

2.2 Continuously monitored and displayed parameters

2.2.1 At least the following parameters are to be continuously monitored and displayed:

- (1) Cargo tank liquid level;
- (2) Cargo temperature in cargo tanks (applicable to cargo tanks fitted with heating equipment);
- (3) Pressure in cargo tanks;
- (4) Oxygen content in cargo tanks (if relevant monitoring equipment are installed);
- (5) Ballast tank liquid level;
- (6) Concentration of flammable gas in liquid cargo pump room (if applicable);
- (7) Concentration of flammable gas in ballast tanks, void spaces and double bottom tanks adjacent to cargo tanks (if applicable);
- (8) Bilge water level in liquid cargo pump room (if applicable);
- (9) Liquid level of bilge water in void spaces adjacent to the cargo tanks (if applicable);
- (10) Temperature of structural members adjacent to independent tank support blocks (if applicable).

2.2.2 In addition to the parameters listed in 2.2.1, the following parameters are to be continuously monitored and displayed during loading/unloading operations:

- (1) Inert gas system (if applicable):
 - ① state of inert gas installation status (operation/stop/fault);
 - ② shore inert gas supply status (supply stopped/normal supply).
- (2) Liquid cargo system status, including at least:
 - ① remote control valve status (on/off/fault);
 - ② opening degree of remote valve for adjusting liquid cargo pump (including stripping pump) outlet flow;
 - ③ liquid cargo pump (including stripping pump) status (running/stopped/standby/fault);
 - ④ revolution (stroke number) of liquid cargo pump (including stripping pump) and pressure controlled by cargo pump speed control valve, frequency of the inverter, etc.;
 - ⑤ inlet pressure of liquid cargo pump (including stripping pump) if applicable;
 - ⑥ outlet pressure of liquid cargo pump (including stripping pump);
 - ⑦ outlet pressure of liquid cargo line (including stripping line) if applicable.
- (3) Vapor pressure of the liquid cargo vapor recovery system (if applicable);
- (4) Ballast water system status, including at least:
 - ① operating status of ballast water treatment unit (if applicable);

- ② status of remote control valve (on/off/fault);
- ③ opening degree of remote valve for adjusting ballast pump outlet flow (if applicable);
- ④ status of ballast pump (running/stopped/standby/fault);
- ⑤ ballast pump speed or speed control valve control pressure;
- ⑥ ballast pump inlet pressure (if applicable);
- ⑦ ballast pump outlet pressure.
- (5) Floating state of ship;
- (6) Ship stability;
- (7) Still water bending moment and still water shear force.

2.3 Early warning and assistant decision-making

2.3.1 Cargo/cargo tank monitoring, early warning/alarm and assistant decision-making system is to have corresponding early warning function. This system is to be capable of releasing early warning signals after overall consideration of the change of the current conditions to caution the operators of the possible abnormal conditions and provide the operators with assistant decisions, so that the operators can have enough time to make preparation in advance to prevent or postpone the occurrence of abnormal situations, and possible damage to be caused by the possible abnormal situations may be reduced.

2.3.2 The early warning is to be set for variation trend of at least the following parameters:

- (1) Liquid level in cargo tanks;
- (2) Cargo temperature in cargo tanks (applicable to cargo tanks fitted with heating equipment);
- (3) Pressure in cargo tanks;
- (4) Oxygen content in cargo tanks (if relevant monitoring equipment are installed);
- (5) Liquid level in ballast tanks;
- (6) Concentration of flammable gas in liquid cargo pump room;
- (7) Concentration of flammable gas in ballast tanks, void spaces, and double bottom tanks adjacent to cargo tanks (if applicable);
- (8) Liquid level of bilge water in liquid cargo pump room;
- (9) Liquid level of bilge water in void spaces adjacent to the cargo tanks (if applicable);
- (10) Temperature of structural members adjacent to independent tank support blocks (if applicable).

2.3.3 In addition to the provisions in 2.3.2, the early warning function for the following parameters is to be set during loading/unloading operation:

- (1) For liquid cargo system, including at least:
 - ① inlet pressure of liquid cargo pumps (including stripping pumps) if applicable;
 - ② outlet pressure of liquid cargo pump (including stripping pump);
 - ③ outlet pressure of liquid cargo pipeline (including stripping pipeline).
- (2) Vapor pressure of liquid cargo vapor recovery system;
- (3) Ballast system, including at least:
 - ① Ballast pump inlet pressure (if applicable);
 - ② Ballast pump outlet pressure;
 - ③ Operating status of the ballast water treatment unit (if applicable).
- (4) Floating state of ship;
- (5) Ship stability;
- (6) Still water bending moment and still water shear force.

2.3.4 The early warning and assistant decision-making functions are to be provided in accordance with the early warning functions specified in 2.3.2 and the actual configuration of the ship, with reference to Table 2.3.4.

Table 2.3.4

No.	Function category	Early warning status	Assistant decision-making function
1.	Cargo level change early warning and assistant decision-making	Liquid level rise	Set liquid level early warning threshold, give early warning and prompt the crew to check the status of cargo tanks and cargoes.
		Liquid level fall	Set liquid level early warning threshold, give early warning and prompt the crew to check the status of cargo tanks and cargoes.

No.	Function category	Early warning status	Assistant decision-making function
2.	Liquid cargo temperature change early warning and assistant decision-making (if applicable)	Too low temperature	Set the early warning threshold of the products according to the characteristics of the products (such as boiling point, melting point, etc.). When the threshold is reached, give early warning and the operational instruction for starting heating equipment.
		Too high temperature	Set the early warning threshold of the products according to the characteristics of the products (such as boiling point, melting point, etc.). When the threshold is reached, give early warning and the operational instruction for starting cooling equipment. If no cooling equipment is available, prompt the crew to carry out deck watering, de-ballasting or other cooling operations on the cargo tank to be cooled.
		Assistant decision-making for special cargo heating	For cargo with special heating instruction, advise the crew to heat the cargo or preserve heat, so that cargo temperature is increased to the discharging temperature but not exceeding the maximum discharging temperature before the ship arrives at the port.
		Heating optimization scheme assistant decision-making	For products with heating/heat preservation requirements, the system is to optimize the heating scheme to reduce boiler fuel consumption provided the cargo transportation requirements are satisfied, and to prompt the crew to operate. At least the following is to be considered: (1) reducing holding temperature of products; (2) reducing boiler ignition times.
3.	Pressure change in cargo tank early warning and assistant decision-making	Abnormal pressure	Set the early warning threshold according to the design pressure of the cargo tank. When the threshold is reached, give early warning and prompt the crew to check the pressure of the cargo tank.
			When the cargo tank is protected by inert gas, the upper and lower early warning thresholds are to be set according to the design pressure of the cargo tank and the lowest protection pressure of the inert gas system. When the thresholds are reached, prompt crew to check the pressure of the cargo tank and the supply pressure of inert gas.
4.	Oxygen content in cargo tank early warning and assistant decision-making (if applicable)	Abnormal oxygen content	Set early warning threshold of the oxygen content in cargo tank according to the characteristics of the products. When the threshold is reached, give early warning and prompt the crew to conduct the inert operation.

2.3.5 In addition to the provisions of 2.3.4, the loading/ unloading operation is to be provided with the early warning and assistant decision-making functions in accordance with the early warning functions specified in 2.3.3 and the actual configuration of the ship, with reference to Table 2.3.5.

Table 2.3.5

No.	Function category	Early warning status	Assistant decision-making function
1.	Tank level early warning and assistant decision-making	Liquid level during loading early warning	During loading, when the liquid level early warning threshold is reached, give early warning and prompt crew to close down the valve to reach the recommended rate of the system to avoid loading exceeding the target liquid level.
		Liquid level during unloading early warning	During the unloading process, when the liquid level approaches the warning value, give an early warning after judgement (based on changes in cargo pump outlet pressure or operating current, etc.), to prompt the crew to take action, such as reducing the main valve opening or unloading the next tank.
		Liquid level change during loading	During loading/unloading, calculate the change rate of level in cargo tank according to the capacity table,

No.	Function category	Early warning status	Assistant decision-making function
		/unloading early warning	pump and valve performance, and give the predicted curve of liquid level change. When the difference between the actual curve and the predicted curve is too large, give early warning as appropriate and prompt the crew to check the corresponding valves, pumps and pipelines.
		Operation time prediction	Calculate remaining operation time according to the theoretical flow rate of cargo pump, loading and unloading plan and liquid level change rate
		Cargo metering early warning during loading/unloading	During loading/unloading, compare the number of ships loaded to the number of shores in real time. If the difference between the number of ships and shores exceeds the threshold, prompt the crew to check valves, pumps and pipelines.
2.	Ballast tank liquid level early warning and assistant decision-making	Liquid level during ballasting process early warning	During ballasting, give early warning when the liquid level warning threshold is reached, and prompt the crew to prepare for the next step of operation.
		Liquid level during de-ballasting process early warning	During de-ballasting, give early warning when the liquid level is close to the warning value, and prompt the crew to prepare for the next step of operation.
		Operation time prediction	Calculate the remaining operation time according to the theoretical flow rate of ballast pump, loading and unloading plan and liquid level change rate.
		Liquid level change during ballasting/de-ballasting early warning	During ballasting/de-ballasting, calculate the theoretical flow according to the outlet pressure of the ballast pump and the performance curve of the ballast pump, compare the theoretical flow to the actual liquid level change rate, give early warning to the crew according to the difference, and give suggestions such as adjusting the valve and checking the actual liquid level.
3.	Vapor recovery system vapor pressure early warning and assistant decision-making	High vapor pressure early warning	When the pressure of the vapor recovery pipeline reaches the high pressure early warning threshold, give early warning and operation suggestions to the crew.
		Low vapor pressure early warning	When the steam recovery pipeline pressure reaches the low pressure early warning threshold, give early warning and provide operational advice to the crew.
4.	Liquid cargo pipeline status early warning and assistant decision-making	Low pipe outlet pressure early warning	When the pipe outlet pressure is lower than the early warning threshold, give early warning and prompt the crew to improve the output of the liquid cargo pump.
		High pipe outlet pressure early warning	When the pipe outlet pressure is higher than the early warning threshold, give early warning and prompt the crew to reduce the output of the liquid cargo pump.
		Pipe damage early warning	When the difference between the pressure in the manifold area and the pressure at the pipe outlet exceeds the early warning threshold, give early warning of excessive pipe damage and prompt the crew to check pipeline or valve.
5.	Ballast pump and pipeline condition early warning and assistant decision-making	Low pump outlet pressure during ballasting early warning	When the ballast pump is performing ballast operation, give early warning when the ballast pump outlet pressure is lower than the early warning threshold and prompt the crew to check the ballast pump.
		Low pump outlet pressure during de-ballasting early warning	When the ballast pump is performing de-ballasting operation, give early warning when the ballast pump outlet pressure is lower than the early warning threshold and prompt the crew to check the ballast pump.
6.	Ship stowage state early warning and assistant decision-making	Floating state early warning	Give early warning when the ship's heeling or trim exceeds the early warning threshold, prompt the crew to adjust the loading /unloading sequence or ballast plan, and give suggestions on the loading/unloading sequence or ballast plan.
		Stability early warning	When the difference between the metacentric height (GM) value of the ship and the permissible metacentric

No.	Function category	Early warning status	Assistant decision-making function
			height (GM) value reaches the early warning threshold, give early warning and suggestions on loading/unloading sequence or ballast plan.
		Still water bending moment and shear force early warning	When the ratios of the values of still water bending moment and shear force to the permissible values reach the early warning threshold, give early warning and suggestions on loading/unloading sequence or ballast plan.
		Stern trim early warning	During the unloading process, the ship is to maintain a trim by the stern; during trimming, the ship is to remain on an even keel; during loading and unloading, an early warning is to be activated when the ship's floating condition exceeds the set value, and suggestions on loading/discharging sequences or ballasting plans are to be provided.
7.	Loading rate early warning and assistant decision-making	Loading conversion rate early warning	During the loading process, when the cargo tank cargo pipe inlet has been immersed in the cargo, give early warning and prompt the crew that the initial loading rate can be converted to the maximum loading rate.
8.	Ballast water treatment unit early warning and assistant decision-making	Core equipment status warning	During loading/unloading operations, give early warning and prompt the crew to check the relevant equipment when the status of the core equipment ^① of the ballast water treatment unit (e.g., pressure difference before and after the filter) exceeds the early warning threshold .

2.4 Alarming and assistant decision-making

2.4.1 When any of the following abnormal conditions is detected, cargo/cargo tanks monitoring, alarming and assistant decision-making system is to release an alarm:

- (1) Abnormal change of liquid level in cargo tanks, such as abnormal increase or decrease of liquid level in cargo tanks;
- (2) Too high cargo temperature in cargo tanks (applicable to cargo tanks fitted with heating equipment);
- (3) Too low cargo temperature in cargo tanks (applicable to cargo tanks fitted with heating equipment);
- (4) Too high pressure in cargo tanks;
- (5) Too low pressure in cargo tanks;
- (6) Too high oxygen content in cargo tanks (if relevant monitoring equipment are installed);
- (7) Abnormal change of liquid level of ballast tanks, such as abnormal increase or decrease of liquid level in the ballast tanks;
- (8) High concentration of flammable gas in liquid cargo pump room;
- (9) High concentration of flammable gas in ballast tanks, void spaces and double bottom tanks adjacent to cargo tanks (if applicable);
- (10) High liquid level of bilge water in liquid cargo pump room;
- (11) High liquid level of bilge water in void spaces adjacent to the cargo tanks (if applicable).

2.4.2 In addition to the provisions in 2.4.1, the alarming functions for the following parameters are also to be provided during loading/unloading operation:

- (1) Fault of inert gas plant failure;
- (2) Liquid cargo system fault, including at least:
 - ① remote control valve fault;
 - ② liquid cargo pump (including stripping pump) fault;
 - ③ too low pressure of liquid cargo pump (including stripping pump) outlet ;
 - ④ too high pressure of liquid cargo pump (including stripping pump) outlet ;
 - ⑤ too low pressure of liquid cargo pipeline (including stripping pipeline) outlet ;

① For monitoring items for core equipment status, the relevant provisions in CCS Guidelines for Type Approval of Ship's Ballast Water Management Systems may be referred to.

- ⑥ too high pressure of liquid cargo pipeline (including stripping pipeline) outlet.
- (3) Liquid cargo vapor recovery system, including at least:
 - ① too high vapor pressure;
 - ② too low vapor pressure (alarm pressure not less than atmospheric pressure for the inerted cargo tank).
- (4) Ballast system fault, including at least:
 - ① fault of ballast water treatment unit;
 - ② fault of remote control valve;
 - ③ fault of ballast pump;
 - ④ ballast pump inlet pressure too low;
 - ⑤ ballast pump outlet pressure too high.
- (5) Abnormal ship floating state;
- (6) Abnormal ship stability;
- (7) Still water bending moment and still water shear force too high;
- (8) Abnormal loading rate.

2.4.3 At least the alarming and assistant decision-making functions are to be provided in accordance with the alarming functions specified in 2.4.1 and the actual configuration of the ship, with reference to Table 2.4.3.

Table 2.4.3

No.	Function category	Alarming status	Assistant decision-making function
1.	Cargo level change alarming and assistant decision-making	Abnormal liquid level rise	Set liquid level alarm threshold, release alarm and prompt the crew to check cargo tanks, pipelines and cargoes.
		Abnormal liquid level drop	Set liquid level alarm threshold, release alarm and prompt the crew to check cargo tanks, pipelines and cargoes.
2.	Too high liquid cargo temperature in cargo tank alarming and assistant decision-making (if applicable)	Too high temperature	Set the alarm threshold of the products according to the characteristics of the products (such as boiling point, melting point, etc.). When the threshold is reached, release alarm and give operational instruction for starting cooling equipment If no cooling equipment is available, prompt the crew to carry out deck watering, de-ballasting or other cooling operations on the compartment to be cooled.
		High temperature alarming	Set the design maximum temperature alarm threshold of cargo tanks. When the threshold is reached, release alarm and give operational instruction for starting cooling equipment. If no cooling equipment is available, prompt the crew to carry out deck watering, de-ballasting or other cooling operations on the compartment to be cooled.
3.	Too low liquid cargo temperature in cargo tank alarming and assistant decision-making (if applicable)	Too low temperature	Set alarm threshold of the products according to the characteristics of the products (such as boiling point, melting point, etc.). When the threshold is reached, release alarm and give operational instruction for starting heating equipment.
		Low temperature alarming	Set low temperature alarm threshold according to cargo tank design and practical operational requirements. When the threshold is reached, release alarm and give operational instruction for starting heating equipment.
4.	Too high cargo tank pressure alarming and assistant decision-making	Too high pressure	Set alarm threshold according to the design pressure of the cargo tank (i.e. PV valve opening pressure). When the threshold is reached, release alarm and prompt the crew to check state of cargoes and cargo tanks
5.	Too low cargo tank pressure alarming and assistant decision-making	Too low pressure	Set alarm threshold according to the design pressure of the cargo tank (i.e. PV valve opening pressure) or product requirements. When the threshold is reached, release alarm and prompt the crew to check state of cargoes and cargo tanks
6.	Oxygen content in cargo tank alarming and	Abnormal oxygen content	Set the alarm threshold of the oxygen content in cargo tank according to the characteristics of the products. When the threshold is reached, release alarm and prompt the crew to

	assistant decision-making (if applicable)		conduct the inert operation.
7.	Abnormal level change of ballast tank alarming and assistant decision-making	Abnormal level change alarming	Set the alarm threshold for abnormal rising or falling of ballast tank level. When the threshold is reached, release alarm and prompt the crew to check the ballast tank.
8.	Flammable gas concentration in liquid cargo pump room alarming	Too high concentration	Set the alarm threshold for flammable gas concentration. When the threshold is reached, issue an alarm, prompt the crew to stop operations, check for pipeline leaks, and activate emergency procedures.
9.	Bilge water level in liquid cargo pump room alarming	Too high liquid level	Set the alarm threshold for the bilge water level in the cargo pump room. When the threshold is reached, release alarm and prompt the crew to address it timely; assist the crew in detecting the composition of bilge water (when necessary) and prompt the crew to start corresponding treatment procedures.
10.	Flammable gas concentration alarming for ballast tanks, void spaces and double bottom tanks adjacent to cargo tanks (if applicable)	Too high concentration	Set the alarm threshold for flammable gas concentration. When the threshold is reached, release alarm and prompt the crew to timely check and address it. In case of cargo leakage, prompt the crew to take measures (e.g., replacing controlled venting devices, connecting to the inert gas system via detachable short pipes, etc.) to control it and start corresponding handling procedures.
11.	Bilge water level in void spaces adjacent to cargo tanks alarming (if applicable)	Too high liquid level	Set the alarm threshold for bilge water level. When the threshold is reached, release alarm and prompt the crew to timely check and address it. In case of cargo leakage, prompt the crew to take measures (e.g., replacing controlled venting devices, connecting to the inert gas system via hoses or detachable short pipes, etc.) to control it and start corresponding handling procedures.

2.4.4 In addition to the provisions of 2.4.3, the loading/unloading operation is to be provided with the alarming and assistant decision-making functions in accordance with the alarming functions specified in 2.4.2 and the actual configuration of the ship, with reference to Table 2.4.4.

Table 2.4.4

No.	Function category	Alarming status	Assistant decision-making function
1.	Tank level alarming and assistant decision-making	Liquid level alarming during loading (full loaded)	During loading, when the liquid level alarm threshold is reached, release an alarm and prompt the crew to operate.
		Target level alarming during loading (partially loaded)	During loading, when the target level is reached, release an alarm and prompt the crew to operate.
		Liquid level alarming during unloading	During unloading, when the cargo pump is emptied, release an alarm and prompt the crew to operate.
		Empty cargo tank level alarming during unloading	During unloading, when the liquid level in the empty cargo tank reaches the alarm threshold, release an alarm to remind the crew that the unloading line is crossed with others, and recommend stopping unloading.
		Cargo metering alarming during loading/unloading (if applicable)	During loading/unloading, compare the number of ships loaded to the number of shores in real time. If the difference between the number of ships and shores exceeds the threshold, automatically stop loading/unloading and prompt the crew to check relevant valves, pumps and pipelines.
2.	Ballast tank level alarming and	High liquid level alarming during	During ballasting, release an alarm when the liquid level alarm threshold is reached, and prompt the crew to stop

No.	Function category	Alarming status	Assistant decision-making function
	assistant decision-making	ballasting process	ballasting.
3.	Liquid cargo pump and pipeline condition alarming and assistant decision-making	Fault of liquid cargo pump alarming	When a component of liquid cargo pump fails, release an alarm and inform the crew of the fault type, including frequency converter fault, high motor winding temperature and high motor bearing temperature.
		Fault of cargo pipeline valves alarming	Release an alarm of fault when the remote control valve on the liquid cargo pipeline cannot operate.
		Too low pump outlet pressure alarming	When the pump outlet pressure is lower than the alarm threshold, release an alarm, prompt the crew to operate and check the condition of the liquid cargo pump.
		Too high pump outlet pressure alarming	When the pump outlet pressure is higher than the alarm threshold, release an alarm, prompt the crew to operate, stop the pump and check the condition of the liquid cargo pump.
		Too low pipeline outlet pressure alarming	When the pipeline outlet pressure is lower than the alarm threshold, release an alarm, prompt the crew to operate, and provide the reason for low pressure.
		Too high pipeline outlet pressure alarming	When the pipeline outlet pressure is high than the alarm threshold, release an alarm, prompt the crew to operate, and provide the reason for high pressure.
4.	Vapor recovery system alarming and assistant decision-making	Too high vapor pressure alarming	When vapor pressure is higher than the alarm threshold, release an alarm and give operation suggestions to the crew.
		Too low vapor pressure alarming	When vapor pressure is lower than the alarm threshold, release an alarm and give operation suggestions to the crew.
		Oxygen content alarming	When the oxygen content in vapor is higher than 8%, release an alarm and give operation suggestions to the crew.
		No flow alarming (if applicable)	When there is on flow in flowmeter, release an alarm and give operation suggestions to the crew.
5.	Ballast pump and pipeline condition alarming and assistant decision-making	Fault of ballast pump alarming	When a component of ballast pump fails, release an alarm and inform the crew of the fault type, including too high bearing temperature and too high pump housing temperature, etc., and give operation suggestions to the crew.
		Fault of pipeline valves alarming	Release an alarm of fault when the valves on the ballast pipeline cannot operate, and give operation suggestions to the crew.
		Too low pump inlet pressure alarming	When ballast pump inlet pressure is lower than the alarm threshold, release an alarm and give operation suggestions to the crew.
		Too high pump outlet pressure alarming	When ballast pump outlet pressure is higher than the alarm threshold, release an alarm and give operation suggestions to the crew.
6.	Ship stowage alarming and assistant decision-making	Abnormal floating state alarming	Release an alarm when fore/aft draft, heeling or trim exceeds the alarm threshold, prompt the crew to stop loading/unloading, and give suggestions on the loading/unloading sequence or ballast plan.
		Abnormal stability alarming	When the difference between the GM value of the ship and the permissible GM value reaches the alarm threshold, release an alarm, prompt the crew to stop loading/unloading, and give suggestions on loading/unloading sequence or ballast plan.
		Too high still water bending moment and still water shear force alarming	When the ratios of the values of still water bending moment and shear force to the permissible values reach the alarm threshold, release an alarm and give suggestions on loading/unloading sequence or ballast plan.
7.	Loading rate alarming	Abnormal initial loading rate alarming	For cargoes prone to static electricity, when the initial rate exceeds the set value, release an alarm and prompt the crew to slow down.
		Abnormal	When the loading volume at the maximum rate exceeds

No.	Function category	Alarming status	Assistant decision-making function
		maximum loading rate alarming	80% of the volume of the gas escaping from the ventilation system of the target tank, release an alarm and prompt the crew to slow down.
8.	Flammable gas concentration in liquid cargo pump room alarming (if applicable)	Too high concentration	Set the alarm threshold for flammable gas concentration. When the threshold is reached, release alarm and prompt the crew to immediately stop cargo loading/unloading operations, and start emergency procedures.
9.	Bilge water level in liquid cargo pump room alarming	Too high liquid level	Set the alarm threshold for the bilge water level in the liquid cargo pump room. When the threshold is reached, release alarm and prompt the crew members to stop the pumps and start emergency procedures.

Chapter 3 Intelligent Stowage

3.1 Functional requirements

3.1.1 The intelligent stowage system is used to generate the loading/unloading plan and sequence. It has the function of calculating and providing the optimal stowage and loading/unloading sequence by considering various constraints of cargo, ship, and dock, etc.

3.1.2 The intelligent stowage system is to be provided the function of automatic calculation and manual adjustment^①.

3.1.3 Intelligent stowage systems is normally to consider the following factors:

- (1) Safety, environmental protection, energy efficiency;
- (2) Floating state, stability and strength of the ship;
- (3) Optimal trim (if applicable);
- (4) Precautionary measures for special products.

3.2 Loading/unloading plan

3.2.1 The intelligent stowage system is to be able to generate the loading/unloading plan of the cargoes intended to be loaded at present.

3.2.2 The intelligent stowage system is to be provided with the functions of voyage information identification, loading condition check, stowage scheme generation, loading/unloading sequence calculation, ship position check and historical record inquiry.

3.2.3 The intelligent stowage system is to maintain a database of products fit for carriage on the ship, and the product database is to include at least the following:

- (1) Requirements of the International Convention for the Prevention of Pollution from Ships (hereinafter referred to as the MARPOL) on carriage and loading/unloading of products;
- (2) SDS information of products fit for carriage;
- (3) Oil tanker terminal information.

3.2.4 The voyage information identification function is to identify the following information according to the actual condition of the ship:

- (1) Route information (including hydrology, minimum bridge height limits, etc.);
- (2) Port information (including port and wharf draft limits, tide conditions, etc.);
- (3) Air temperature (including air temperature of routes and loading/unloading ports);
- (4) SDS information of the products on the current voyage (provided by the owner of the products).

3.2.5 The loading condition check function is to include at least:

- (1) Check of fitness for carriage of cargoes
 - ① checking the fitness of products for carriage for the current voyage according to the fitness characteristics of the products.
- (2) Cargo tank availability check is at least to be based on the following factors:
 - ① characteristics of cargoes to be loaded;
 - ② liquid level in the cargo tank;
 - ③ suitability and condition of cargo handling equipment;
 - ④ cargo tank cleaning condition;
 - ⑤ heating pipe condition (if heated cargo is loaded).

3.2.6 The intelligent stowage system is to be able to automatically calculate and optimize the stowage scheme according to the current condition of the ship. In addition to the provisions in 3.2.4 and 3.2.5, the following factors are also to be taken into account:

- (1) Ship loading condition, including fuel, ballast water, fresh water, etc.;
- (2) Cargo volume of each voyage (considering unlimited or limited cargoes);
- (3) Density of cargoes;
- (4) Influence of temperature on cargoes and cargo tanks (considering cargo flash point, freezing point, pour point and viscosity) (if applicable);

① Manual adjusted stowage plans are to be calculated and verified by the loading computer/intelligent stowage module.

- ① segregation of cargo with different flash points;
- ② arrangement of cargo tanks for high freezing point cargoes;
- ③ cargo heating time, target temperature, and heat retention requirements.
- (5) Air permeability requirements of cargo;
- (6) Volume of cargoes and tank capacity limits of cargo tank, for example, the cargo volume of the cargo tank is not to exceed 98% of the tank capacity at the maximum temperature of the voyage.
- (7) Liquid cargo level;
- (8) Cargo tank expansion allowance and void height;
- (9) Multiple-job operation (i.e. simultaneous operation), for crude oil tankers, crude oil washing operation is to be considered;
- (10) Multi-batch loading/unloading operation;
- (11) Ballast plan (ballast operation in port to be controlled to the minimum amount of water);
- (12) Special requirements on cargoes for the expected voyage.

3.2.7 The intelligent stowage system is to be capable of calculating, generating and optimizing the loading/unloading sequence according to the stowage scheme, including the operation of cargo tanks and ballast tanks, as well as planning the timing for pipeline, pump, and valve actions.

3.2.7.1 The following factors are to be considered in the calculation of loading sequence:

- (1) Characteristics and quantity of cargoes to be loaded;
- (2) Pump, valve and piping requirements:
 - ① compatibility requirements on pipelines from cargoes to be loaded;
 - ② nominal diameter of pipe;
 - ③ ship shore valve;
 - ④ ballast pump flow.
- (3) Wharf information:
 - ① wharf loading flow;
 - ② wharf shore tank height.
- (4) Cargo loading pressure and temperature requirements (setting pressure vacuum valves, etc.);
- (5) Loading rate limits (including initial, maximum and trim rates):
 - ① Initial rate: for cargoes prone to generate static electricity, the initial rate is not to be more than 1m/s in linear velocity. After acceleration, the rate is not to be more than 7m/s in linear velocity.
 - ② Maximum rate: the loading volume under the maximum rate is not to exceed 80% of the volume of gas escaping from the ventilation system of the tank;
 - ③ Trim rate: consider the valve opening/closing and shore stop time, and the amount of cargo sent by shore pipes to the tank when changing tanks;
 - ④ When converting the initial rate to the maximum rate, it is to be ensured that the cargo has immersed the cargo tank cargo oil pipe inlet.
- (6) Void requirements for cargo tanks when the ship is heeling or trimming;
- (7) Vapor recovery requirements;
- (8) Cargo tank inerting requirements.

3.2.7.2 The following factors are to be considered in optimizing loading sequence:

- (1) Minimum ballast water transfer;
- (2) Minimum pipeline switching and oil mixing in pipelines;
- (3) Shortest pipe valve path;
- (4) Cargo heated or with heat preservation is to be loaded later as far as possible.

3.2.7.3 The following factors are to be considered in the calculation of unloading sequence:

- (1) Characteristics and quantity of cargoes to be unloaded;
- (2) Pump, valve and piping requirements:
 - ① compatibility requirements on pipelines from cargoes to be unloaded;
 - ② nominal diameter of pipe;
 - ③ ship shore valve;
 - ④ ballast pump flow;
 - ⑤ quantity and flow of cargo pumps.
- (3) Wharf information:
 - ① wharf reception conditions (maximum acceptable unloading rate and pressure);
 - ② shore tank height.

- (4) Cargo unloading pressure and temperature requirements;
- (5) Maximum cargo unloading rate;
- (6) Cargo tank inerting requirements.

3.2.7.4 The following factors are to be considered in optimizing unloading sequence optimization:

- (1) Minimum ballast water transfer;
- (2) Minimum pipeline switching and oil mixing in pipelines;
- (3) Shortest pipe valve path;
- (4) Starting quantity and flow of the cargo pumps started;
- (5) Position of the ship conducive to unloading;
- (6) Increasing cargo tank pressure or temperature during stripping (if applicable);
- (7) Cargo tanks scheduled for crude oil washing are to preferably start first (if applicable).

3.2.8 The loading/unloading plan is to include assistant decision-making requiring manual operation in the loading/unloading process, including at least:

- (1) Sampling of cargoes;
- (2) Cargo pipeline and hose operation;
- (3) Personnel protection requirements;
- (4) Comparative check of numbers of ships and shores subject to loading/unloading.

3.2.9 Query of history record

The intelligent stowage system is to provide the history record query function, which can search and filter the historic records according to the key items of loading/unloading data.

3.3 Simulation of loading/unloading process

3.3.1 The intelligent stowage system is to be able to simulate the control of relevant components and equipment to complete the following cargo operations according to the intelligent stowage plan and based on the data of the cargo and the ship's loading /unloading equipment:

- (1) Cargo operation during the period from arrival of the empty ship to departure of the ship fully loaded;
- (2) Cargo operation during the period from arrival of the ship fully loaded to departure of the ship ballasted;

3.3.2 At least the following loading/unloading steps are to be included:

- (1) Cargo loading;
- (2) Ballasting;
- (3) Cargo unloading;
- (4) De-ballasting;
- (5) Cargo hold stripping.

Chapter 4 Automatic Loading/Unloading

4.1 Functional requirements

4.1.1 The automatic cargo loading/unloading system is to meet the functional requirements specified in Chapter 2; on this basis, the automatic cargo loading/unloading system is also to be provided with functions of simulating the loading/unloading process and automatic control of the loading/unloading operations of oil tankers.

4.1.2 The automatic loading/unloading system is to be provided with cargo loading/unloading file document management functions and is to meet the requirements of 4.2.

4.2 Cargo loading/unloading document management

4.2.1 The automatic loading/unloading system is to provide functions for filling and editing, automatic generation, uploading and transmission, historical data storage, query, and retrieval of the following applicable documents:

- (1) Cargo Record Book;
- (2) Cargo loading/unloading plan;
- (3) Ballast operation plan;
- (4) Tank cleaning operation plan (if provided with intelligent tank stripping function);
- (5) Records of cargo characteristics and operation requirements;
- (6) Ballast water record book or ballast water report form;
- (7) Notification of readiness;
- (8) Ship/shore checklist for cargo operation.

4.2.2 The automatic loading/unloading system is to be provided with the function of automatic operation and manual modification.

4.3 Simulation of loading/unloading process

4.3.1 The automatic cargo loading/unloading system is to be able to simulate the control of the relevant cargo loading/unloading equipment on the actual ship to complete loading/unloading operations in accordance with the loading/unloading plan.

4.3.2 At least the following loading/unloading steps are to be included:

- (1) Cargo tank inerting (if applicable);
- (2) Cargo loading;
- (3) Ballasting;
- (4) Cargo unloading;
- (5) Dde-ballasting;
- (6) Cargo tank stripping.

4.4 Automatic loading/unloading

4.4.1 The automatic loading/unloading system is to be able to enable ship-shore collaboration to automatically control related components and equipment to complete loading/unloading operations according to the loading/unloading plan received and after confirming the readiness of pipes and valves.

4.4.2 Automatic cargo loading/unloading function is to include at least:

- (1) Cargo loading;
- (2) Cargo unloading;
- (3) Ballasting, de-ballasting and transfer of ballast water.

Tank stripping, inerting and gas-freeing operations may be manual or automatic, depending on the provision of equipment and actual requirements.

4.4.3 Automatic cargo loading is to have the following functions:

- (1) The system is to be able to autonomously control the intake valve of each cargo tank according to the stowage scheme and loading sequence plan;
- (2) The system is to, based on the data monitored, automatically judge to adjust opening of the valve, control flow rate, and ensure switching to another tank when the current tank is loaded to the target value without overflowing;
- (3) The system is to monitor the position of the ship (including buoyancy, stability and strength) in real time during loading, and adjust the suggestions for loading plan according to the position of

the ship.

4.4.4 Automatic ballasting is to have the following functions:

- (1) The system is to be able to automatically operate ballast water tank according to the unloading sequence plan, including opening/closing valve, starting/stopping ballast pump, opening/closing ballast pump ballast inlet valve, and adjusting opening of outlet valve, to ensure switching to another ballast tank when the current ballast tank is ballasted to the target value without overflowing;
- (2) The system is to monitor the position of the ship (including buoyancy, stability and strength) in real time during unloading, and adjust the suggestions for ballast plan according to the position of the ship.

4.4.5 Automatic unloading of cargoes is to be provided with the following functions:

- (1) The system is to be able to autonomously operate cargoes in the cargo tank according to the unloading sequence plan, and automatically adjust cargo pump and pump outlet valve;
- (2) The system is to be able to unload more than one cargo tanks at the same time, stop the completed cargo tanks and start unloading the next batch of cargo tanks;
- (3) The system is to be able to monitor the unloaded cargo tanks that are in the current unloading plan in real time, and automatically stop unloading or alarm the crew to stop unloading and subsequent operations in case of cargo being unloaded from the wrong tank;
- (4) The system is to monitor the position of the ship (including buoyancy, stability and strength) in real time during unloading, and adjust the suggestions for unloading plan according to the position of the ship.

4.4.6 Automatic de-ballasting is to be provided with the following functions:

- (1) The system is to be able to automatically operate ballast water tank according to the stowage scheme and loading time and sequence plan, including opening/closing valve, starting/stopping ballast pump, opening/closing ballast pump de-ballast inlet valve, and adjusting opening of outlet valve;
- (2) The system is to monitor the position of the ship (including buoyancy, stability and strength) in real time during loading, and adjust the suggestions for ballast plan according to the position of the ship.

4.4.7 If the system can automatically stripping cargo tanks, it is to be provided with the following functions:

- (1) The system is to be able to autonomously perform tank stripping after the cargo tank enters the stripping state, including closing the pump outlet valve and stopping the operation of the cargo pump. The cargo pump/stripping pump is controlled to operate in the stripping mode. The stripping valve is automatically opened to carry out stripping.

4.4.8 If the system can automatically inerting cargo tanks, it is to be provided with the following functions:

- (1) For an oil tanker provided with inert gas generator, the system is to automatically control the inert gas system according to the pressure and oxygen content in the cargo tank during loading/unloading.
- (2) For an oil tanker only provided with nitrogen cylinders without an inert gas system, the system is to have assistant decision-making function for nitrogen operation if the valves related to cargo tank inerting are manually controlled.

4.4.9 If the system is capable of automatic gas-freeing of cargo tanks, the following functions are to be provided:

- (1) The system is to be able to purge and replace mixed gas in cargo tanks through the ventilation system. Meanwhile, the concentrations of combustible gas and toxic gas (if applicable) in cargo tank area and accommodation area are to be monitored in real time to achieve automatic control of gas-freeing operation.

4.5 Safety control function

4.5.1 The automatic cargo loading/unloading system is to be provided with the function of hierarchical disposal of equipment and system failures.

4.5.2 At the cargo control station, the automatic cargo loading/unloading system is to be provided with an emergency stop device, and its design may incorporate the hierarchical disposal function specified in 4.5.1.

4.5.3 The automatic loading/unloading process is to be able to be switched to manual operation

at any time, and smooth and safe transition of loading/unloading equipment under operating condition during switching is to be ensured.

4.6 Risk assessment

4.6.1 General Provisions

4.6.1.1 The automatic cargo loading/unloading system is to fully identify potential hazardous scenarios and related risk factors in the automatic loading/unloading process by confirming the impact of system function failure modes on personnel, ships and the environment, analyze the likelihood of occurrence and the severity of consequences of hazardous scenarios, and formulate corresponding risk control measures or plans to reduce the risks of automatic cargo loading/unloading.

4.6.1.2 Risk assessment is to be based on currently applicable conventions, codes, rules and regulations to ensure that hazards are fully identified, effective control measures are taken, and risks are ultimately reduced to a level that is as low as reasonably practicable.

4.6.1.3 Recognized risk assessment methods applicable to the assessed object are to be adopted, with reference to CCS Guidelines for Application of Ship Integrated Safety Assessment.

4.6.1.4 The risk assessment process for the automatic cargo loading/unloading system is shown in Figure 4.6.1.4 below:

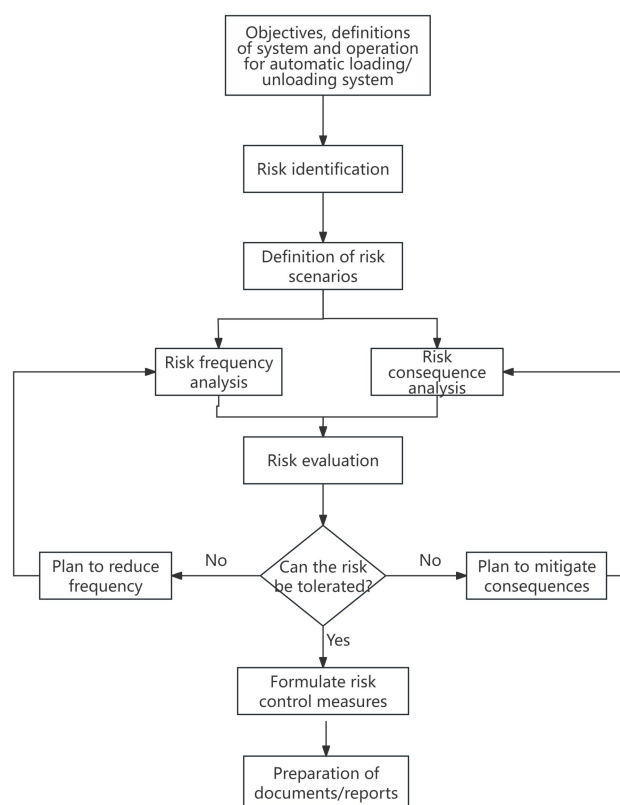


Figure 4.6.1.4 Risk assessment process for automatic cargo loading/unloading system

4.6.2 Risk identification

4.6.2.1 Risk identification is to fully and to the greatest extent possible identify various hazards and risk factors of related scenarios that may be encountered in the automatic cargo loading/unloading process, and rank them according to the safety risk levels they pose to the ship, personnel and environment.

4.6.2.2 The risk identification is generally to include the following contents:

- (1) Failures of automatic cargo loading/unloading equipment, such as cargo pumps, cargo pipelines, ballast pumps, ballast pipelines, remote tank level monitoring system failures, etc.;
- (2) Inadequate system functions, such as missing monitoring parameters, insufficient sensor accuracy, low system integration, etc.;

(3) Software design defects, such as control logic and algorithm flaws, improper data processing, warning/alarm logic defects, etc.;

(4) System communication failures, such as sensor communication failures, control signal interruptions, human-machine interface communication failures, ship-shore communication failures, etc.;

(5) Cyber security risks, such as data integrity tampering, remote control hijacking, cargo information theft, etc.;

(6) Human-machine interaction risks, such as control and operation risks, warning/alarm management risks, information display risks, personnel training risks, etc.

Including failures of automatic cargo loading/unloading equipment, inadequate system functions, software design defects, system communication failures, cyber security risks, human-machine interaction risks, etc..

4.6.2.3 The outputs of risk identification are at least to include the following:

(1) hazardous events/scenarios;

(2) risk occurrence probability;

(3) severity of risk consequences;

(4) risk ranking of hazardous events/scenarios.

4.6.3 Risk analysis

4.6.3.1 Risk analysis is to conduct detailed investigation and analysis on the relatively high-risk hazardous events/scenarios in the outputs of risk identification, determine the risk distribution, and identify and evaluate factors affecting the risk level.

4.6.3.2 Risk analysis is to use appropriate risk measurement units to express safety risks to the ship, personnel and environment respectively, and select reasonable risk measurement criteria.

4.6.3.3 Risk analysis is to, in conjunction with risk measurement criteria, evaluate the scope to which the analyzed risk results belong, namely “negligible”, “unacceptable”, or “ALARP (As Low As Reasonably Practicable) region”.

4.6.3.4 The outputs of risk analysis are at least to include the following:

(1) Determining high-risk areas that need to be considered;

(2) Identifying main factors affecting the risk level;

(3) Describing the scope to which the risk results belong.

4.6.4 Risk Control Plan

4.6.4.1 The risk control plan is formulated on the basis of risk identification and risk assessment. It proposes effective and feasible risk control measures to reduce risks in the loading/unloading system design, software programs, running of equipment, and operation by persons, etc., and then combines them to formulate a practical and feasible risk control plan.

4.6.4.2 The risk control plan is not only to address the identified risks but also to consider new risks due to the adoption of new technologies or new operating methods.

4.6.4.3 Risk control measures are mainly to consider areas with the highest probability of occurrence, areas with the most severe consequences, and areas with “unacceptable” or “uncertain” risk results.

4.6.4.4 Risk control measures are generally to ensure the achievement of the following objectives:

(1) reducing the frequency of accidents through measures such as design improvement, program optimization, organizational rationalization, and enhanced training;

(2) mitigating the impact of failures and preventing occurrence of accidents;

(3) improving environmental conditions where accidents may occur to avoid accidents;

(4) alleviating the consequences caused by accidents.

4.6.4.5 The risk control plan may be formulated by comprehensively considering the costs, benefits, reduced risk levels, and technical feasibility generated by the risk control measures.

Chapter 5 Intelligent Tank Cleaning

5.1 Functional requirements

5.1.1 The intelligent tank cleaning system is used for generating ship tank cleaning plans, monitoring the tank cleaning process, providing assistant decision-making, and evaluating cargo holds and tank cleaning results.

5.1.2 The intelligent tank cleaning system is to have at least the following functions:

- (1) Establishment and update of knowledge base of tank cleaning operation;
- (2) Generation of tank cleaning plan;
- (3) Monitoring of tank cleaning process and assistant decision-making;
- (4) Evaluation of tank cleaning results;
- (5) History record call.

5.2 Intelligent tank cleaning plan

5.2.1 The intelligent tank cleaning system is to be equipped with a knowledge base of tank cleaning operation and is to include the following contents:

- (1) The approved Crude Oil Washing Operations and Equipment Manual (if applicable);
- (2) Tank cleaning requirements specified in Annex I of MARPOL.

The knowledge base of tank cleaning operation may also include industry-recognized oil tank cleaning standards and tank cleaning schemes approved by the owner or shipping company.

5.2.2 The intelligent tank cleaning system is to be able to develop a complete tank cleaning plan based on the following factors:

- (1) The approved Crude Oil Washing Operations and Equipment Manual (if applicable);
- (2) Characteristics of the cargoes to be cleaned and to be loaded;
- (3) Size and structural form of the cargo tank;
- (4) Type and parameters of tank cleaning machines, including displacement, nozzle number/diameter, inlet pressure, range, etc.;
- (5) Location and quantity of tank cleaning machines;
- (6) Arrangement of tank cleaning piping (recirculating/non-recirculating);
- (7) The number of cargo tanks to be cleaned simultaneously.

5.2.3 The intelligent tank cleaning plan is to include water washing and crude oil washing (if applicable).

5.2.3.1 Water washing

(1) According to the nature of the cargo and the form of the cargo tank, the appropriate method of tank cleaning is to be selected, which generally includes the following steps:

- ① prewashing;
- ② cleaning;
- ③ washing;
- ④ rinsing;
- ⑤ steaming;
- ⑥ draining;
- ⑦ drying.
- (2) Tank cleaning sequence and duration of each step of tank cleaning;
- (3) Selection of tank cleaning medium (fresh water or seawater);
- (4) Matching of tank cleaning agents or additives, including type and quantity (if applicable);
- (5) Setting of temperature and pressure of tank cleaning water;
- (6) Calculation of tank cleaning water consumption;
- (7) Initial setting of tank cleaning machine;
- (8) Discharge requirements for tank cleaning water;
- (9) Output of tank cleaning plan.

5.2.3.2 Crude oil washing

The crude oil washing plan is to comply with the approved Manual on Crude Oil Washing Operations and Equipment, and generally include at least the following contents:

- (1) Slop tank and cargo tank cleaning procedures;
- (2) Selection of single-round or multi-round cleaning schemes based on cargo properties and

cargo tank configuration;

(3) Crude oil flushing duration (including cargo tank bulkheads and bottoms respectively);

(4) Crude oil cleaning pressure setting;

(5) Quantity and selection scheme of tank cleaning machines;

(6) Initial setting of tank cleaning machines;

(7) Output of the tank cleaning plan.

5.2.4 The intelligent tank cleaning system is to have the function of optimization of tank cleaning plan, generally including at least the following:

5.2.4.1 Water washing

(1) Calculation of the minimum water consumption for tank cleaning;

(2) Optimal dosage ratio of tank cleaning agents;

(3) Simultaneous cleaning schemes for multiple cargo tanks.

5.2.4.2 Crude oil washing

(1) Simultaneous cleaning schemes for multiple cargo tanks;

(2) Schemes for synchronizing tank cleaning operations with unloading operations.

5.2.4.3 The intelligent tank cleaning system is to be capable of continuously optimizing tank cleaning schemes based on the accumulation and summary of experience from previous tank cleaning schemes.

5.2.5 The cleaning plan is to be able to be manually adjusted according to the crew's needs or actual conditions.

5.2.6 The tank cleaning plan can also be generated by retrieving and using the tank cleaning schemes in the tank cleaning knowledge base.

5.3 Tank cleaning process monitoring and assistant decision-making

5.3.1 Water washing

5.3.1.1 The intelligent tank cleaning system is to be able to monitor the status of cargo tank cleaning equipment in real time, generally including:

(1) Inlet water pressure of tank cleaning machine;

(2) Temperature of tank cleaning water;

(3) State of tank cleaning pump;

(4) State of tank cleaning machine, including nozzle speed/angle.

5.3.1.2 The intelligent tank cleaning system is to be able to at least propose the assistant decision-making suggestions listed in Table 5.3.1.2 for equipment operation based on the condition monitoring of the tank cleaning equipment:

Table 5.3.1.2

No.	Function category	Alarming state	Assistant decision-making function
1.	Tank cleaning water pressure monitoring & alarming and assistant decision-making	Tank cleaning water pressure monitoring & alarming	In the process of tank cleaning, the system monitors the inlet or pipeline pressure of tank cleaning water in real time. If the pressure exceeds the set threshold, the system is to send an alarm and prompt the crew to stop the tank cleaning and check the tank cleaning pump or the stop valve of the tank cleaning machine (if applicable).
2.	Tank cleaning water temperature monitoring & alarming and assistant decision-making	Tank cleaning water temperature monitoring & alarming	In the process of tank cleaning, the system monitors the temperature of the tank cleaning water in real time. If the temperature exceeds the set threshold, an alarm is to be given to prompt the crew to stop the tank cleaning and check the tank cleaning water heater.
3.	Tank cleaning equipment working condition monitoring & alarming and assistant decision-making	Tank cleaning pump failure alarming	In the process of tank cleaning, the system monitors the temperature of pump bearing and pump shell in real time. If the temperature exceeds the set threshold, the system is to release an alarm and prompt the crew to stop the tank cleaning and check the tank cleaning pump.
		Tank cleaning machine failure alarming	In the process of tank cleaning, the system monitors the working state of the tank cleaning machine in real time. If the rotation of the tank cleaning machine is abnormal, the system is to release an alarm and prompt the crew to stop the tank cleaning and check the tank cleaning machine.

5.3.1.3 The intelligent tank cleaning system is to be able to monitor the cleaning status of the cargo tank in real time, including at least:

- (1) Pressure of cargo tank;
- (2) Temperature of cargo tank;
- (3) Concentration of combustible gas in the cargo tank (if applicable);
- (4) Concentration of toxic gas in the cargo tank (if applicable);
- (5) Concentration of oxygen in the cargo tank;
- (6) Status of drainage system in the cargo tank.

5.3.1.4 The intelligent tank cleaning system is to be able to at least propose the assistant decision-making suggestions listed in Table 5.3.1.4 for equipment operation based on the monitoring of the cleaning condition of the cargo tank:

Table 5.3.1.4

No.	Function category	Function name	Description of function
1.	Cargo tank pressure monitoring & alarming and assistant decision-making	Cargo tank low pressure early warning	In the process of tank cleaning, the system monitors the pressure of the cargo tank in real time. If the pressure of the cargo tank is low, it is to give an early warning and to alert the crew to check the cargo tank.
		Cargo tank low pressure alarming	In the process of tank cleaning, the system monitors the pressure of the cargo tank in real time. If the pressure of the cargo tank approaches negative pressure, it is to release an alarm and prompt the crew to stop the tank cleaning operation.
2.	Cargo tank oxygen content monitoring, alarming and assistant decision-making	Oxygen content detection early warning before tank cleaning	Before cleaning the cargo tank, the oxygen content in the cargo tank is to be monitored and detected. If the oxygen content exceeds the threshold (the maximum set value of the oxygen volume ratio concentration is 8%), the crew is to be prompted to carry out inert gas supply operation.
		Oxygen content detection early warning during tank cleaning	In the process of tank cleaning, the system monitors the oxygen content of the cargo tank in real time. If the oxygen content of the cargo tank rises, the system is to give an early warning and prompt the crew to perform operation of inert gas supply.
		Oxygen content detection alarming during tank cleaning	In the process of tank cleaning, the system monitors the oxygen content of the cargo tank in real time. If the oxygen content of the cargo tank rises close to the threshold (the maximum set value of the oxygen volume ratio concentration is 8%), the crew is to be prompted to stop the tank cleaning operation and carry out inert gas supply operation.
3.	Cargo tank cleaning system monitoring, alarming and assistant decision-making	Liquid level alarming	In the process of tank cleaning, if the liquid level reaches the threshold during the tank cleaning, an alarm is to be released to prompt the crew to stop the tank cleaning operation.
4.	Assistant decision-making for tank cleaning water discharge	Discharge standard monitoring and alarm	Automatically identify the current state of the ship as under way. For discharges that comply with the requirements of Chapter 4 of MARPOL Annex I, the discharge standards (MARPOL Annex I, Chapter 4, Part C, Regulation 34) are monitored in real-time: If the standards are met, prompt the crew to perform the discharge operation; If the standards are not met, alert the crew and automatically stop the discharge operation.

5.3.2 Crude oil washing

5.3.2.1 The intelligent tank cleaning system is to be capable of monitoring of the status of cargo tank cleaning equipment in real-time, which is generally to include the following:

- (1) Pressure of the tank cleaning pipeline;
- (2) Status of the tank cleaning pump, including discharge pressure;
- (3) Status of the tank cleaning machine, including nozzle rotation speed/angle and movement

trajectory.

5.3.2.2 Based on the monitoring of tank cleaning equipment status, the intelligent tank cleaning system is to provide at least the assistant decision-making suggestions for equipment operation as specified in Table 5.3.2.2 :

Table 5.3.2.2

No.	Function category	Alarming state	Assistant decision-making function
1.	Tank cleaning pipeline pressure monitoring & alarming and assistant decision-making	Tank cleaning pipeline pressure monitoring & alarming	In the process of tank cleaning, the system monitors the tank cleaning pipeline pressure in real time. If the pressure exceeds the set threshold (the pressure at the end of the tank cleaning pipeline should not be less than 8 bar), the system is to send an alarm and prompt the crew to stop tank cleaning and check the tank cleaning pump, pipeline, or the stop valve of the tank cleaning machine (if applicable).
2.	Tank cleaning equipment working condition monitoring & alarming and assistant decision-making	Tank cleaning pump failure alarming	In the process of tank cleaning, the system monitors the temperature of pump bearing and pump shell as well as pump discharge pressure in real time. If the temperature exceeds the set threshold, the system is to release an alarm and prompt the crew to stop the tank cleaning and check the tank cleaning pump.
		Tank cleaning machine failure alarming	In the process of tank cleaning, the system monitors the working state of the tank cleaning machine in real time. If abnormalities are detected in the machine's rotation, start/stop operation, or movement trajectory, the system is to release an alarm and prompt the crew to stop tank cleaning and check the tank cleaning machine.

5.3.2.3 The intelligent tank cleaning system is to be able to monitor the cleaning status of the cargo tank in real time, including at least:

- (1) Pressure of cargo tank;
- (2) Oxygen content in the inert gas system;
- (3) Oxygen concentration inside the cargo tank;
- (4) Bilge level inside the cargo tank;
- (5) Floating state of ship.

5.3.2.4 The intelligent tank cleaning system is to be able to at least propose the assistant decision-making suggestions listed in Table 5.3.2.4 for equipment operation based on the monitoring of the cleaning condition of the cargo tank:

Table 5.3.2.4

No.	Function category	Function name	Description of function
1.	Cargo tank pressure monitoring & alarming and assistant decision-making	Cargo tank low pressure early warning	In the process of tank cleaning, the system monitors the pressure of the cargo tank in real time. If the pressure of the cargo tank is low, it is to give an early warning and to alert the crew to check the cargo tank.
		Cargo tank low pressure alarming	In the process of tank cleaning, the system monitors the pressure of the cargo tank in real time. If the pressure of the cargo tank approaches negative pressure, it is to release an alarm and prompt the crew to stop the tank cleaning operation.
2.	Inert gas system oxygen content monitoring, alarming and assistant decision-making	Inert gas system oxygen content early warning	In the process of tank cleaning, the system monitors the oxygen concentration in the main pipe of the inert gas system. If the oxygen content rises, an early warning will be given to prompt the crew to check the inert gas system.
		Inert gas system oxygen content alarming	In the process of tank cleaning, the system monitors the oxygen concentration in the main pipe of the inert gas system. If the oxygen content rises and approaches the threshold (the maximum set value of the oxygen volume ratio concentration is 5%), it is to prompt the crew to stop the tank cleaning operation and check the inert gas system.
3.	Cargo tank oxygen content monitoring, alarming and	Oxygen content early warning before tank cleaning	Before cleaning the cargo tank, the oxygen content in the cargo tank is to be monitored and detected. If the oxygen content exceeds the threshold (the maximum set value of the oxygen volume ratio concentration is 8%), the crew is to be

	assistant decision-making		prompted to carry out inert gas supply operation.
		Oxygen content detection early warning during tank cleaning	In the process of tank cleaning, the system monitors the oxygen content of the cargo tank in real time. If the oxygen content of the cargo tank rises, the system is to give an early warning and prompt the crew to perform operation of inert gas supply.
		Oxygen content detection alarming during tank cleaning	In the process of tank cleaning, the system monitors the oxygen content of the cargo tank in real time. If the oxygen content of the cargo tank rises close to the threshold (the maximum set value of the oxygen volume ratio concentration is 8%), the crew is to be prompted to stop the tank cleaning operation and carry out inert gas supply operation.
4.	Cargo tank cleaning system monitoring, alarming and assistant decision-making	Liquid level alarming	In the process of tank cleaning, if the liquid level reaches the threshold during the tank cleaning, an alarm is to be released to prompt the crew to stop the tank cleaning operation.
5.	Ship's floating state alarming and assistant decision-making	Cargo tank bottom cleaning alarming	In the process of cleaning of the cargo tank bottom, the system monitors the ship's floating state in real time. If the stern trim is less than the set value, it prompts the crew to adjust the ship's floating state and provide operational suggestions.

5.4 Assessment of tank cleaning results

5.4.1 The intelligent tank cleaning system is to be able to assess the results of tank cleaning and propose relevant suggestions, and is to have at least one of the following assessment functions:

- (1) Assessment of tank cleaning quality: The intelligent tank cleaning system is to automatically judge the quality of cargo tank cleaning through the assessment of tank cleaning water quality or other approved methods, and provide suggestions such as completion of tank cleaning, re-cleaning, or manual tank cleaning;
- (2) Assessment of tank cleaning safety: The intelligent tank cleaning system is to be able to determine the concentration of combustible gases in the cargo tank through real-time monitoring or other approved methods, and provide operational suggestions such as gas-freeing and ventilation.

5.4.2 The intelligent cargo management system is to be capable of generating a tank cleaning result assessment report based on tank cleaning quality or safety assessment objectives. The report is to include the test results of oil residue in tank cleaning water, the concentration of flammable and/or toxic gas within the tank, etc., and is to support third-party verification.

Chapter 6 Drawings and Documents

6.1 Basis of examination

6.1.1 Chapters 1 and 2, PART SEVEN of CCS Rules for Classification of Sea-going Steel Ships.

6.1.2 Chapter 6 of CCS Rules for Intelligent Ships and the Guidelines.

6.2 List of drawings and documents

6.2.1 Ships applying for CCS class notation for intelligent cargo management are to submit the following applicable drawings and documents to CCS, as shown in Table 6.2.1(1), Table 6.2.1(2) and Table 6.2.1(3).

List of drawings and documents for ship plan examination **Table 6.2.1(1)**

No.	Drawings and documents to be submitted	Ship plan examination
1	Intelligent cargo management system arrangement plan	Approval
2	Power system diagrams of intelligent cargo management system	Approval
3	Intelligent cargo management system monitoring, early warning/alarm and assistant decision-making item table	Approval
4	Instructions for ship intelligent cargo management system	Used for information
5	Instructions for procedures and plans for cargo/tank monitoring, early warning/alarm and assistant decision-making	Used for information

List of drawings and documents for ship survey **Table 6.2.1(2)**

No.	Drawings and documents to be submitted	Main contents and requirements
1	Test program for on board tests	Chapter 7 of the Guidelines
2	On board test report	Chapter 7 of the Guidelines
3	Updated software registry form	Chapter 7 of the Guidelines
4	Software modification effect analysis record and test report	Chapter 7 of the Guidelines
5	Procedures and schedules for calibration of monitoring devices/sensors	Periodic calibration mechanism, calibration method, personnel arrangement, relevant implementation records, etc.
6	System installing procedure (if any)	Environmental control and installation of computer, network equipment, sensors and other equipment, and cable laying process requirements.

List of drawings and documents for marine products **Table 6.2.1(3)**

No.	Drawings and documents to be submitted	Product plan examination	Product type approval
1	Software quality plan		Used for information
2	Risk assessment report	Used for information	
3	System operation manual	Used for information	
4	Software module functional description	Used for information	
5	System composition and functional description (including a detailed description of the system schematic diagram and hardware configuration, system function description, and system self-test description)	Used for information	
6	Block diagram of hardware and external equipment configuration (main system units/modules are to be indicated)	Used for information	
7	System wiring diagram	Used for information	
8	Technical specifications for hardware and external equipment	Used for information	
9	Evidence of software code verification		Used for information

No.	Drawings and documents to be submitted	Product plan examination	Product type approval
10	Evidence of functional tests for components of software modules, subsystems, system-level, and Category II/III Systems		Used for information
11	Type test program (including functional tests and fault tests)		Approval
12	Software function description	Used for information	
13	List of software installed in the system and version numbers	Used for information	
14	Software maintenance and user manual (including necessary procedures for software and hardware change management)	Used for information	
15	List of data transmission standards	Used for information	

Chapter 7 System Approval and Test Technical Requirements

7.1 Scope of application

7.1.1 This chapter applies to the approval and tests of cargo and cargo tank monitoring, early warning/alarm and assistant decision-making systems, intelligent stowage systems, automatic cargo loading/unloading systems, and intelligent tank cleaning systems for oil tankers.

7.2 Basis for approval/survey

7.2.1 Chapters 1 and 2 of PART SEVEN of CCS Rules for Classification of Sea-Going Steel Ships.

7.2.2 Chapter 6 of CCS Rules for Intelligent Ships.

7.2.3 Applicable requirements in Chapters 2 to 5 of the Guidelines.

7.2.4 CCS Guidelines for Type Approval Test of Electric and Electronic Products.

7.3 Plans and documents

7.3.1 During examination and approval of plans for marine products, the plans and documents are to be provided in accordance with Table 6.2.1(3) of Chapter 6 of the Guidelines.

7.4 Design requirements

7.4.1 Product design is to comply with the general requirements for computer systems specified in Chapters 1 and 2 of PART SEVEN of CCS Rules for Classification of Sea-Going Steel Ships.

7.4.2 Control, safety, and alarm functions are to comply with the relevant requirements of Chapter 2 of PART SEVEN of CCS Rules for Classification of Sea-Going Steel Ships,.

7.4.3 The software of the product is to comply with the requirements specified in 1.5 of Chapter 1 of CCS Rules for Intelligent Ships.

7.4.4 The product is to meet the cyber security requirements specified in 1.7 of Chapter 1 of CCS Rules for Intelligent Ships.

7.4.5 The general requirements of Chapter 1 of the Guidelines are to be complied with.

7.4.6 Design requirements for cargo and cargo tank monitoring, early warning/alarm and assistant decision-making systems are specified in Chapter 2 of the Guidelines.

7.4.7 Design requirements for intelligent stowage systems are specified in Chapter 3 of the Guidelines.

7.4.8 Design requirements for automatic cargo loading/unloading systems are specified in Chapter 4 of the Guidelines.

7.4.9 Design requirements for intelligent tank cleaning systems are specified in Chapter 5 of the Guidelines.

7.5 Raw materials and components

7.5.1 Raw materials and components of the products are to comply with the certification requirements specified in Chapter 1 of CCS Rules for Intelligent Ships.

7.5.2 Applicable requirements in Chapters 1 to 5 of the Guidelines.

7.6 Type Tests

7.6.1 Selection of typical samples

7.6.1.1 The selection of typical samples is to be representative and cover the scope of products applying for type approval.

7.6.2 Type approval items

7.6.2.1 Type tests of the products are to include the test items listed in Table 7.6.2.1.

Checklist of type approval test

Table 7.6.2.1

No.	Test items	Requirements for test result	Remarks
1	Inspection of appearance, identification and completeness	To confirm that there is no damage of the appearance of product, the identification is clear and modules of the product are complete.	

2	Functional test	See Table 7.6.2.2 for details.	
3	Marine environment test	CCS Guidelines for Type Approval Test of Electric and Electronic Products	
4	Electromagnetic compatibility test	CCS Guidelines for Type Approval Test of Electric and Electronic Products	
5	Software evaluation	Requirements in 1.5 of Chapter 1 of CCS Rules for Intelligent Ships	
6	Cybersecurity	Requirements in 1.7 of Chapter 1 of CCS Rules for Intelligent Ships	

7.6.2.2 Functional tests are to verify that the system complies with the approved plans/documents and with the technical requirements for the system specified in the Guidelines. The product's functional tests are to include at least the contents listed in Table 7.6.2.2.

Specific test methods are to be developed in conjunction with the contents of the product technical documents (technical specifications, specifications, etc.) approved by CCS. The assistant decision-making function can be verified by means of environmental simulation, and the test plan is to be confirmed by the surveyor.

Checklist of functional test

Table 7.6.2.2

No.	Test items	Requirements for test result	Remarks
I. General functions			
1	Inspection of tamper-proofing function	Protective measures are to be provided to prevent the operator from making unwitting or unauthorized modification to the procedure; the update of procedures or software is to be recorded.	
2	Inspection of data communication failure alarming function	The system is to be capable of making continuous self-monitoring of communication lines and an alarm is to be activated once abnormal situation occurs (such as loss of data, data error).	
3	Inspection of the data acquisition function	To verify the completeness and accuracy of the data to be monitored and indicated.	To provide data acquisition interfaces with access to standard signal (e.g. temperature signal, pressure signal, flux signal) and to observe the data indication; data acquisition interfaces of the same type may be verified by sampling if the quantity of interfaces is large.
4	Inspection of the signal loss alarming function	The system is to be capable of giving an alarm if the signal to be collected is lost.	
5	Inspection of the format of monitoring parameters	The record of monitoring parameter is at least to include the following information: (1) basic information of monitored equipment; (2) method for processing measuring data; (3) date and time information.	
6	Inspection of the data storage function	The measured data are to be capable of being recorded in a standard format and stored periodically; the history data may be checked from the stored data and the contents of data are to be consistent with the original inputted data.	
7	Inspection of data backup capability	Equipment necessary for database backup are to be provided and verified as effective.	
8	Power shifting function	The system is to be capable of shifting automatically to the backup power in the case of power loss during	

No.	Test items	Requirements for test result	Remarks
		normal power supply.	
9	Power failure alarming	Audible and visual alarms are to be given while the system power failure occurs.	
II. Cargo/cargo tank monitoring, early warning/alarming and assistant decision-making systems			
10	Trend analysis and handling of monitoring data	The system is to be capable of implementing the trend analysis of real-time data, and comparative analysis and handling of history data, and indicating visually the results.	
11	Assistant decision-making system function	The system is to give early warning and alarms according to the results of data analysis and handling and provide operation and handling suggestion.	
12	History data query function	Assistant decision-making system is to facilitate the query of history data and output relevant records required for surveys.	
III. Intelligent stowage system			
13	Knowledge base function	The knowledge base of cargoes fit for carriage is to be established for the system, and the knowledge base is to be updated and improved continuously with the accumulation of experience in system operation and the updates of knowledge.	
14	Intelligent cargo stowage function	The system is to be capable of, by comprehensively considering various constraints, making calculation and analysis and giving optimized stowage plan and loading/unloading sequence.	
15	Loading/unloading process simulation function	The system is to be capable of simulating and controlling related components and equipment to complete cargo loading/unloading operation according to the optimized stowage plan and based on the data of cargo and ship loading/unloading equipment.	
16	History data query function	The system is to facilitate the query of history data and output relevant records required for surveys.	
IV. Automatic cargo loading/unloading system			
17	Cargo loading/unloading document management function	The system is to provide functions for filling and editing, automatic generation, uploading and transmission, historical data storage, query and retrieval of the documents related to cargo loading/unloading process.	
18	Cargo loading/unloading status monitoring and assistant decision-making function	The system is to perform calculation, analysis and decision-making based on real-time monitored data and constraints, and provide adjustment plans for the loading/unloading sequence.	
19	Loading/unloading process simulation function	The system is to simulate the control of the ship's relevant cargo loading/unloading equipment to complete cargo loading/unloading operations based on the loading/unloading plan, as well as data on the cargo and loading/unloading equipment.	
20	Automatic control function	The system is to complete the cargo loading/unloading process automatically according to the optimized stowage and operation plan: (1) automatic control of the start and stop of cargo oil pump, automatic adjustment of the rotating speed or displacement; (2) automatic control of the start and stop of ballast pump and valve switch and opening degree; (3) automatic control of cargo loading/unloading, such as cargo capacity, ballast water of ballast tank, maximum still water bending moment and shear force. The system is also to be capable of emergency handling and control according to the unexpected equipment failure or external environmental change so as to prevent damage to the ship or pollution of the	

No.	Test items	Requirements for test result	Remarks
		environment.	
21	History record query function	The system is to facilitate the query of history automatic cargo loading/unloading records and the records of handing and control of unexpected situation and to output relevant records required for surveys.	
V. Intelligent tank cleaning system			
22	Knowledge base function	The knowledge base of cargo tank cleaning data is to be established for the system, and the knowledge base is to be updated and improved continuously with the accumulation of experience in system operation and the update of knowledge.	
23	Function of generating intelligent tank cleaning plan	The system is to be, by considering various restraining factors, capable of utilizing sensing devices such as sensors to collect all data in relation to tank cleaning, making real-time calculation and analysis and giving optimized tank cleaning plan.	
24	Assistant decision-making function	According to the tank cleaning plan, the system is to be capable of monitoring the tank cleaning process, analyzing and processing the data related to the tank cleaning, giving early warnings and alarms, evaluating the tank cleaning results and providing operation and handling suggestions.	
25	History data query function	The system is to facilitate the query of history data and output relevant records necessary for surveys.	

7.7 Unit/Batch inspection

7.7.1 After type approval, CCS surveyors are to conduct product inspection one by one.

7.7.2 The unit/batch inspection of products are to be carried out in accordance with the test items listed in Table 7.7.2.

Checklist of unit/batch inspection

Table 7.7.2

No.	Test items	Requirements for test result	Remarks
1	Inspection of appearance, identification and completeness	To confirm that there is no damage of the appearance of product, the identification is clear and modules of the product are complete.	
2	Sensor document verification	To verify through certificates/evidence to confirm that the sensor accuracy meets the system requirements.	
3	Insulation resistance measurement	Paragraph 2.3 of CCS Guidelines for Type Approval Test of Electric and Electronic Products	
4	Withstand voltage test	Paragraph 2.14 of CCS Guidelines for Type Approval Test of Electric and Electronic Products	
5	Inspection of tamper-proofing function	Protective measures are to be provided to prevent the operator from making unwitting or unauthorized modification to the procedure; the update of procedures or software is to be recorded.	
6	Inspection of data communication failure alarming function	The system is to be capable of making continuous self-monitoring of communication lines and an alarm is to be activated once abnormal situation occurs (such as loss of data, data error).	
7	Inspection of the signal loss alarming function	The system is to be capable of giving an alarm if the signal to be collected is lost.	
8	Power failure alarming	Audible and visual alarms are to be given while the system power failure occurs.	
9	Functional test	The applicable test items listed in Table 7.6.2.2 are to be included: (1) Cargo and cargo tank monitoring, alarm and assistant decision-making system: Items 1 to 12 are to be conducted; (2) Intelligent cargo stowage system: Items 13 to 16 are	

No.	Test items	Requirements for test result	Remarks
		to be conducted; (3) Automatic cargo loading/unloading system: Items 1 to 12 and 17 to 21 are to be conducted; (4) Intelligent tank cleaning system: Items 22 to 25 are to be conducted.	

Chapter 8 Class Notation Survey

8.1 Initial survey

8.1.1 The relevant requirements for survey during construction in 6.9.1 of Chapter 6 of the Rules for Intelligent Ships are to be met.

8.1.2 The following documents are to be kept on board:

- (1) Ship drawings and documents approved by CCS;
- (2) Product certificate of the system;
- (3) Calibration records/certificates of monitoring devices/sensors;
- (4) Evaluation report (if any) provided by the service supplier of the intelligent cargo management system.

8.1.3 Onboard survey and test

(1) Tests are to be carried out in accordance with the approved onboard test program, which may be divided into two parts, the mooring test and the sea trial, and is to include at least the following:

- ① verifying the integrity and accuracy of the monitoring and display data required by each system;
- ② verifying that the early warning and alarm function of the monitoring alarm system is normal. The set values of the system early warning point and alarm point parameters determined by the test meeting the requirements of the Guidelines are to be recorded and kept on board for information. The modification of the early warning and alarm set values is to be authorized to prevent arbitrary modification;
- ③ verifying that the system is running normally and meets the design function according to the system configuration and function specifications. Software functions can be verified through simulation operation. The system is to be able to analyze the detected data and provide operational guidance;
- ④ verifying that training and operating procedures for the intelligent cargo management system are established on board.
- ⑤ verifying that risk control measures or plans corresponding to the hazards identified in the risk assessment have been established on board (if applicable).

The test items are to include at least the contents of Table 8.1.3.

Checklist of initial test

Table 8.1.3

No.	Test items	Requirements for test result	Remarks
1	Inspection of appearance, identification and completeness	To confirm that there is no damage of the appearance of product, the identification is clear and modules of product are complete.	
2	Functional test	The applicable test items listed in Table 7.6.2.2 are to be included: (1) Cargo and cargo tank monitoring, alarm and assistant decision-making system: Items 1 to 12 are to be conducted; (2) Intelligent cargo stowage system: Items 13 to 16 are to be conducted; (3) Automatic cargo loading/unloading system: Items 1 to 12 and 17 to 21 are to be conducted; (4) Intelligent tank cleaning system: Items 22 to 25 are to be conducted.	

8.2 Implementation survey

8.2.1 For ships assigned with the class notation for the first time, the implementation survey is to be carried out in accordance with the requirements in Chapter 1 of the Rules for Intelligent Ships.

8.3 Survey after construction

8.3.1 The relevant requirements of survey after construction in 6.9.2 in Chapter 6 of the Rules for Intelligent Ships are to be met. Survey after construction is to be carried out in conjunction with the annual survey for ship class as specified in Section 2, Chapter 5, PART ONE of the Rules for Classification of Sea-going Steel Ships. The items of intermediate and special surveys are the

same as those of annual survey.

8.3.2 The survey contents include:

- (1) Confirming that there are no changes of the intelligent cargo management system since the last survey;
- (2) Confirming that operators are familiar with system operation;
- (3) Checking the maintenance, repair and replacement records of equipment and system since the last survey;
- (4) Checking all monitoring data (including original benchmark data) and early warning and alarm records of monitored items since the last survey;
- (5) Confirming that the equipment and system have been in normal operation since the last survey and checking all kinds of alarms using simulation methods as practical as possible;
- (6) Evaluation report (if any) provided by the service supplier of the intelligent cargo management system.

8.3.3 Occasional survey

8.3.3.1 When the equipment (such as computers, programmable controllers, etc.) and the system are repaired or updated, the ship owner is to notify CCS and apply for occasional survey and test to verify that the function of the equipment and the system at least comply with the technical requirements for the original equipment and system.

8.3.3.2 Software change or version upgrade of the system is to be made by the manufacturer or the representative designated by the manufacturer and the record of such change is to be included in the updated software registry form. The modification records, software modification impact analysis records and test report are to be submitted to the CCS surveyor for information.