



CHINA CLASSIFICATION SOCIETY

CCS Rule Change Notice For:

**RULES FOR MATERIALS
AND WELDING**

Version: September 2019. RCN NO.1

Effective date: 1 January, 2020

Beijing

Brief Introduction

The latest revisions of UR W23 are incorporated and will enter into force on 1 Jan 2020.

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Section 2 MECHANICAL PROPERTIES OF WELDING CONSUMABLES¹

2.2.2.4 Welding consumables with grade Y89 are considered suitable for welding steels in the same strength level only. Welding consumables with grade Y96 are also considered suitable for welding steels in the one strength level below that for which they have been approved. [For grade Y89 and Y96, where the design requirements permit undermatching weld joint, then welding consumables within the scope of this chapter can be considered subject to CCS' discretion and Manufacturer's recommendations.](#)

¹ [Changes introduced in this revision are to be uniformly implemented from 1Jan 2020.](#)